



WALZ- UND BANDBEHANDLUNGSANLAGEN
ROLLING MILLS AND STRIP PROCESSING LINES

SUNDWIG

Ihr Zeichen / Your reference

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Bearbeiter / Issued by
Dr. Berger

Durchwahl / Extension: 380
Direkt Fax / Direct fax: 151

e-mail
bernd.berger@sundwig.de
wa@sundwig.de

Unser Zeichen / Our reference
Dr. Berger/Ha/Spa.

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BFI
Betriebsforschungsinstitut
VDEh - Institut für angewandte Forschung GmbH

Postfach 10 51 45
40042 Düsseldorf

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GROUP 3600

Flatness Control System with Screening System

Dear Sir or Madam,

In the past, we have repeatedly used our flatness control systems also on rolling mills, on which strips split from wide strip are rolled with asymmetric wedge-shape thickness cross-sections.

Since the wedge-shape strips are wound on the recoiler with a different tightness over the width, an accordingly irregular introduction of the tensile stresses into the strip is resulting. This has a corresponding effect on the shapemeter system and invalidates the measured result.

Since the wedge-shape strips show moreover a mistracking towards the tightly wound side, additional tension distortions are resulting which invalidate the measured result. For the above-mentioned reasons, flatness control systems could not be used on these lines or only to a limited degree.

We have in the meantime used the screening system developed by the BFI on several rolling mills which roll wedge-shape strips, so as to avoid the described measured value invalidations. The previous results are showing that the strip flatness is measured faultlessly with the screening system, so that the flatness control system can also be used without limitation. A clear quality improvement and production increase could be achieved on the rolling lines.

Yours faithfully
SUNDWIG GmbH

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SUNDWIG GmbH
Postfach / P.O. Box 2740
D-58881 Hemer, Germany
Telefon / Phone: +49-(0)2372-54-0
Telefax / Fax: +49-(0)2372-54-200
E-mail: welcome@sundwig.de
Internet: www.sundwig.de
USt-Id-Nr.: DE 125 571 998

Commerzbank AG, Iserlohn
BLZ / Bank code 445 405 22
Konto Nr. / Acc. no. 6 732 425
SWIFT-BIC COBA DE FF
IBAN DE94 4454 0022 0573 2425 00
Deutsche Bank AG, Iserlohn
BLZ / Bank code 445 700 04
Konto Nr. / Acc. no. 0 474 700
SWIFT-BIC DEUT DE DW 445
IBAN DE50 4457 0004 0047 4700 00

Firmensitz / Registered Office:
Stephanopoler Str. 22, D-58675 Hemer
Handelsregister / Trade Register:
HRB 2160, Amtsgericht Iserlohn
Geschäftsführung / Managing Director:
Dipl.-Kfm. Paul Krekel
Dipl.-Ing. (FH) Kurt Roten



MEMBER OF THE ANDRITZ GROUP

